

## TECHNICAL SPECIFICATION: WIRE ROD A5ZN



### Description of the product

Steel wire with boron for thin drawing and/or cold rolling, suitable for hot-dip galvanizing.

#### CHEMICAL COMPOSITION (REF. UNI EN ISO 16120-2)

	C	Mn	Si	P	S	Cu	B	Cr	Ni	Mo	Al
Min		0.35	0.14				0.0050				
Max	0.07	0.55	0.20	0.020	0.025	0.30	0.0100	0.20	0.25	0.05	0.01

#### MECHANICAL PROPERTIES

Rm (N/mm <sup>2</sup> )	A5 (%)	Z (%)
≤ 410	≥ 35	≥ 75

### Range of dimensions

- Diameter: 5.5 – 16 mm

#### TOLERANCE (EN 10017 - ISO 16124 grade T1)

Diameter (mm)	Tolerance on	
	Diameter	Ovality
5,5 - 6 - 6,5 - 7 - 7,6 - 8 - 8,7 - 9	± 0.30	0.48
10 - 11 - 12 - 13 - 14 - 15	± 0.40	0.64
16	± 0.50	0.80

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### Packaging

Coil strapped in 4 positions

Coil weight:

- ~ 1420 kg

Single-strap fastening with 7 mm diameter wire

Coil dimensions:

- $\varnothing$  int. 850 ÷ 900 mm
- $\varnothing$  ext. 1150 ÷ 1250 mm
- height 900 - 1100 mm

### Labelling

Each coil is identified with a metal or paper plastic label containing the following information:

- Company logo
- Heat number
- Diameter
- Weight
- Steel grade
- Production date
- Certification logos
- QR Code

### Standards references

UNI EN ISO 16120-1:2017: "Non-alloy steel wire rod for conversion to wire - Part 1: General requirements wire"

UNI EN ISO 16120-2:2017: "Non-alloy steel wire rod for conversion to wire - Part 2: Specific requirements for general purpose wire rod"

### Certifications

Each delivery is accompanied by the certificate 3.1 (standard UNI EN 10204)