

TECHNICAL SPECIFICATION: WIRE ROD C4C



Description of the product
Steel wire for cold heading

CHEMICAL COMPOSITION (RIF. UNI EN 10263-2:2017)

	C	Mn	Si	P	S	Cu	Cr	Ni	Mo	Al
Min	0.02	0.25								0.020
Max	0.06	0.40	0.10	0.020	0.020	0.15	0.15	0.15	0.05	0.060

MECHANICAL PROPERTIES

Rm (N/mm ²)	A5 (%)	Z (%)
≤ 390	≥ 35	≥ 75

Range of dimensions

- Diameter: 5.5 – 16 mm

TOLERANCE (EN 10017 - ISO 16124 grade T1)

Diameter (mm)	Tolerance on	
	Diameter	Ovality
5,5 - 6 - 6,5 - 7 - 7,6 - 8 - 8,7 - 9	± 0.30	0.48
10 - 11 - 12 - 13 - 14 - 15	± 0.40	0.64
16	± 0.50	0.80

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Packaging

Coil strapped in 4 positions

Coil weight:

- ~ 1420 kg

Single-strap fastening with 7 mm diameter wire

Coil dimensions:

- \varnothing int. 850 ÷ 900 mm
- \varnothing ext. 1100 ÷ 1200 mm
- height 1000 - 1100 mm

Labelling

Each coil is identified with a metal or paper plastic label containing the following information:

- Company logo
- Heat number
- Diameter
- Weight
- Steel grade
- Production date
- Certification logos
- QR Code

Standards references

UNI EN ISO 16120-1:2017: "Non-alloy steel wire rod for conversion to wire - Part 1: General requirements wire"

UNI EN ISO 16120-2:2017: "Non-alloy steel wire rod for conversion to wire - Part 2: Specific requirements for general purpose wire rod"

UNI EN 10263-2:2017: "Steel rod, bars and wire for cold heading and cold extrusion - Part 2: Technical delivery conditions for steels not intended for heat treatment after cold working"

Certifications

Each delivery is accompanied by the certificate 3.1 (standard UNI EN 10204)